



GR71983

# DPX-R - LOWER GEAR UNIT

REF	PART NO.	QTY	DESCRIPTION	NOTES
1	872133	1	Gear under, 1.59:1	
	872990	1	Gear under, 1.68:1	
	872297	1	Gear under, 1.78:1	
2	872134	1	· Gear housing	
3	873232	2	· O-ring	
4	955981	1	· O-ring	
5	11044	1	· Bearing	
6	941823		· Adjusting washer, 0.10 mm	As required
	967352		· Adjusting washer, 0.05 mm	As required
	941824		· Adjusting washer, 0.20 mm	As required
	967351		· Adjusting washer, 0.15 mm	As required
	941825		· Adjusting washer, 0.40 mm	As required
7	184654	1	· Needle bearing	
8	3856521	1	· Countershaft	
9	3856530	1	· Drive gear set, 1.59:1	
	3856526	1	· Drive gear set, 1.68:1	
	3856528	1	· Drive gear set, 1.78:1	
10	852212	1	· Nut	
11	941832		· Adjusting washer, 0.05 mm	As required
	941833		· Adjusting washer, 0.20 mm	As required
12	183374	1	· Ball bearing	
13	944970		· Adjusting washer	As required
14	11072	1	· Roller bearing	
15	897387	1	· Spacer ring	
16	944522		· Shim, 0.05 mm	As required
	42981		· Shim, 0.10 mm	As required
	42980		· Shim, 0.35 mm	As required
	968057		· Shim, 0.20 mm	As required
17	969071	1	· Round nut	
18	183859	1	· Needle bearing	
19	184683	1	· Cone	
20	184765	1	· Roller bearing	
21	851407	2	· Sealing ring	
22	183272	1	· Needle bearing	
23	853871	1	· Sealing ring kit	
24	184691	1	· Bearing	
25	191834		· Shim, 0.10 mm	As required
	191835		· Shim, 0.15 mm	As required
	191837		· Shim, 0.25 mm	As required
26	872136	1	· Bearing housing	
27	872393	1	· Driveshaft	
28	872403	1	· Washer	
29	872174	1	· Lock screw	
30	872172	1	· Thrust ring	
31	876638	1	· Zinc anode kit	
32	963684	2	· · Screw	

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WT Drives, PJX-C, PJX-S SX-M, -MACLT, -MDA, -MDB, -MHP, -MLT, -MTD, DP-E; DP-S, -S1, -S2; DP-SM, -SM



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REF	PART NO.	QTY	DESCRIPTION	NOTES
33	3851335	1	· Propeller nut, Front	
34	872179	1	· Propeller nut, Rear	
35	814482	1	· Oil pump screen	
36	925256	1	O-ring	Incl. in complete drive unit
37	959457	4	Screw	Incl. in complete drive unit
38	853095	4	Washer	Incl. in complete drive unit
39	3856520	1	Splined sleeve	Incl. in complete drive unit
40	946438	3	· O-ring	

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